

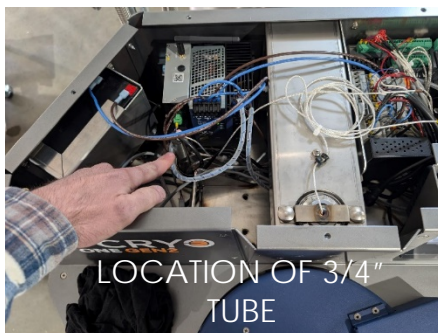
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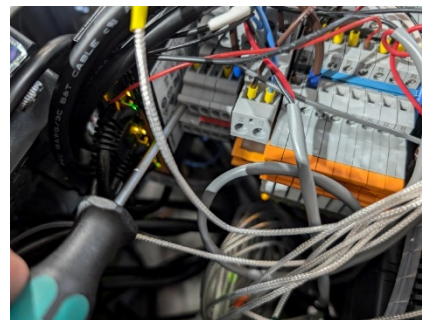
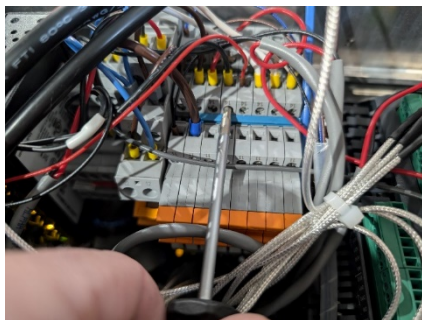
Subject: Stainless Freezer Light Upgrade Procedure



1. Remove screws from top cover and remove cover from freezer.
2. Find the light wire coming out of the  $\frac{3}{4}$ " tube on the left side of the freezer and follow it over to the Din rail with electrical components.



3. Remove the black light wire from position 14 on Relay 5, replace this wire with the loose end of the black wire in the upgrade kit.
4. Remove the white light wire from the terminal block and replace it with the loose end of the white wire in the upgrade kit.

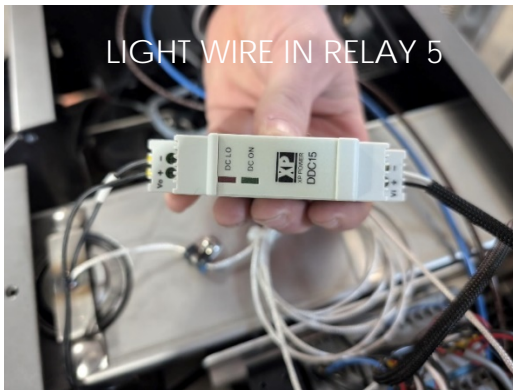


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5. Install the light wires into the DDC15 transformer, the black wire will go into the "Vo +" position and the white wire will go into the "Vo -" position.
6. Clip the DDC15 transformer onto an open area on the Din rail.



WIRES CONNECTED TO DDC15



DDC15 ATTACHED TO DIN RAIL

7. Inside the freezer, disconnect the 4 bullet connectors on the lights.
8. Slide the lights downward out of the rubber grommets.
9. Remove the rubber grommets from new lights.
10. Install new lights in the freezer by first inserting the wires upward through the holes and sliding the lights into the rubber grommets.
11. Reconnect the 4 bullet connectors matching the corresponding colors.
12. Ensure that the wire is secured out of the way so that the carousel and/or racks do not contact them during rotation.
13. Re-install the top cover and all of the screws.